

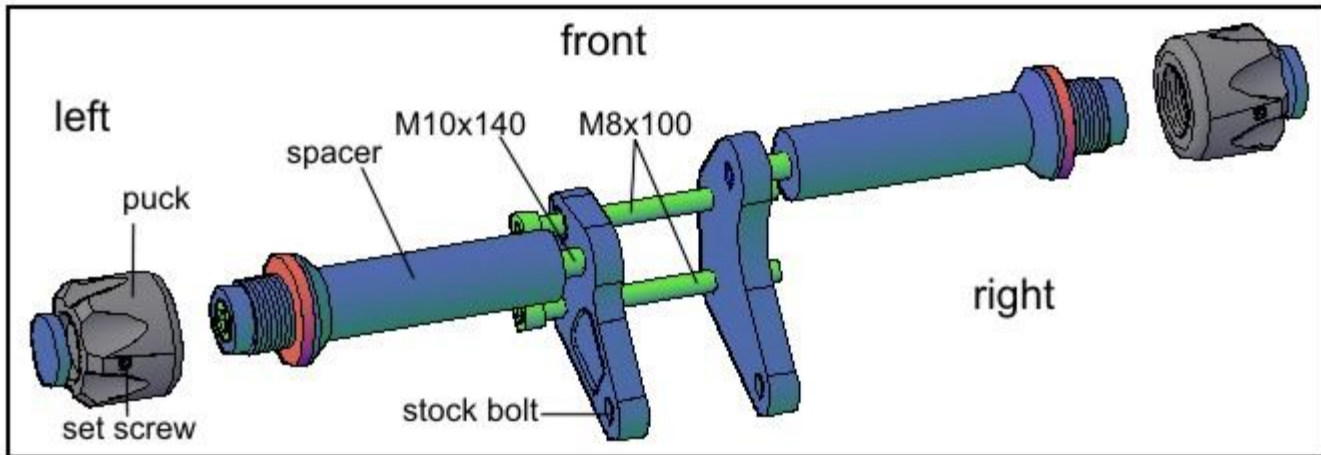
# N102 Suzuki DRZ400

Congratulations! You have just purchased a set of **T-Rex Racing** Frame sliders. These frame sliders have been designed to minimize the damage to your sport bike in the event of a fall or tip over. They are the strongest possible design that we created. They can absorb about 50% more impact than the direct-bolt on sliders since the brackets take most of the impact onto themselves and transfer only a small portion to the frame. Whereas the direct bolt-on sliders transfer the entire impact onto the frame. The brackets are made of aircraft grade 6061-T6 aluminum alloy and anodized using Japanese dies and treatment process. The color are UV-treated and fade-resistant. The slider pucks are made of UHMW-PE, a tough type of plastic used in many industrial ball bearing and conveyor application. They are made solid, not hollowed out in the center like those of competitors. The bolts are made of strongest grade 12.9. We carry all the replacement parts for the sliders. Please feel free to email us at [customerservice@t-rex-racing.com](mailto:customerservice@t-rex-racing.com) or call 972-243-7868 if you have any question.

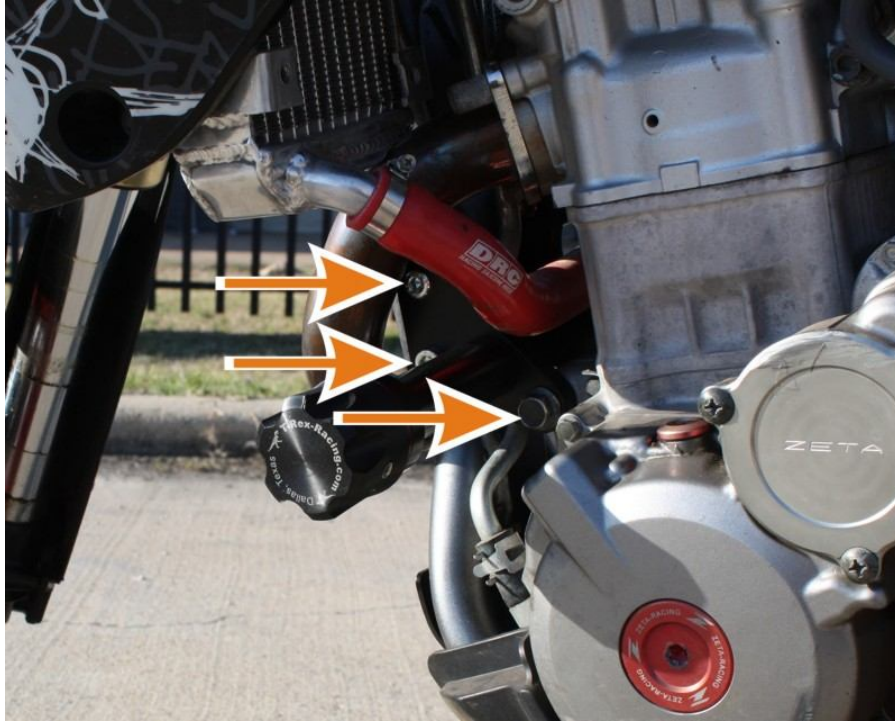
**Important:** These frame sliders are designed to fit specific mounting points on your sport bike. They have separate left and right frame sliders. T-Rex Racing requires that this product to be installed by a certified technician. It is important that manufacturer torque specification is applied correctly to all the bolts involving with the installation. In general, they are 30-35 ft/lb for 10mm bolts, 40-45 ft/lb 12mm bolts. Please refer to the service manual for exact number. Medium strength thread-lock compound is highly recommended for use on the bolts involved with the installation. You can apply it to all the bolts prior to installation.

## Installation Instructions:

### Parts Lay-out Diagram:



**Note:** Loosen the set screws on the side of the pucks and unscrew the plastic pucks from the spacers.



1. Remove the bolts pointed by the arrows in the picture to the left.
2. Install the aluminum brackets onto the frame using the two new M8x100 bolts and two stock nuts. Reuse the stock engine bolt and nut for the lowest hole.
3. Tighten the bolts to manufacturer's specification.
4. Install the spacers onto the brackets using the M10x140 bolts. Tighten these bolts to about 30 ft/lb.
5. Screw the pucks onto the spacers and keep them in place by tightening the set screws. Do NOT over-tighten.



[www.T-Rex-Racing.com](http://www.T-Rex-Racing.com)

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